



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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C3-C

Job Sheet 181968



Part No: C3-C

Job Qty: 1 ea

Part Name: Single Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/14/18

Job Tracking No:

Due Date: 8/29/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C3-C Rev 4 IPP Rev A 18.03.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	1 Ea		8/29/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	1 pcs		8/29/18	0.00	0.50	Small Fab-9		
120	QC	1 pcs		8/29/18	0.00	0.00	QC5		
140	Packaging	1 pcs		8/29/18	0.00	0.00	Packaging3-1		
160	QC21-SA	1 Ea		8/29/18	0.00	0.00	QC21		

Part Op 100 - ASSEMBLE AS PER DWG ***HAND TIGHTEN ALL BOLTS, SPREAD COTTER PIN JUST ENOUGH SO THAT IT
Descriptions: WILL NOT FALL OUT***

9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-17A	Bolt	2 Ea (2 ea)	90-Start up Operation	5061117
AN310-10 GA 168	Castellated Nut	1 Ea (1 ea)	100-Small Fab	5061118
C3-18-10 P	Nut, Cage Bumper	1 Ea (1 ea)	100-Small Fab	5029440
C3-18-7	Lifting Bushing	1 Ea (1 ea)	100-Small Fab	5059582
C3-18-9	Bumper	1 Ea (1 ea)	100-Small Fab	5101352
C3-19-1	Lifting Bolt	1 Ea (1 ea)	100-Small Fab	5072581
C3-19-3 P	Washer, Lifting Bolt	2 pcs (2 ea)	100-Small Fab	5029276
C3-19-4 P	Lifting Bolt Cotter Pin	1 Ea (1 ea)	100-Small Fab	5029442
C3-19C	C3 Cage	1 Ea (1 ea)	100-Small Fab	5103951
MS21044N6	Nut, Self-Lock .375-24, UNJF-3B	2 Ea (2 ea)	100-Small Fab	5099740
NAS1149C0663R	Washer	1 Ea (1 ea)	100-Small Fab	5076016
NAS1149F0663P	Washer	4 Ea (4 ea)	100-Small Fab	5051447

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6-17A	2	15	0
100-Small Fab	AN310-10	1	40	0
	C3-18-10	1	141	0
	C3-18-7	1	10	0
	C3-18-9	1	11	0
	C3-19-1	1	12	0
	C3-19-3	2	0	0
	C3-19-4	1	44	0
	C3-19C	1	0	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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MS21044N6	2	149	0
NAS1149C0663R	1	605	0
NAS1149F0663P	4	808	0

Part Specifications

Specifications could not be found.

Plex 8/14/18 2:29 PM Dart.lajeunesse.marie

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